

Date: Tuesday, 16/12/2008 2:12:19 PM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 205 DUAL MIRROR ASSEMBLY  
 Job Number : 44122  
 Estimate Number : 10149  
 P.O. Number :  
 This Issue : 16/12/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D205563041  
 First Issue : / / Type : SMALL /MED FAB Drawing Number : D2161-REV B2  
 Previous Run : 41316 Project Number : N/A  
 Material :  
 Due Date : 22/12/2008 Qty: 4 Um: Each  
 Written By :  
 Checked & Approved By : JUL 08.12.16  
 Comment : Est Rev:1 Removed Manufacturing 05-11-01 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPPD205-563-041 CHG003

2.0 44122A MIRROR BRACKET



Comment: Sub-Component MIRROR BRACKET

1 x D2161-205 Batch

44122A

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

4.0 D2011103 8" Mirror



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D2011-103

Mirror

43342

5.0 MS27039108 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS27039-1-08 Screw

M110552

1 Package of paperwork

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 16/12/2008 2:12:19 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 DUAL MIRROR ASSEMBLY

Job Number: 44122

Part Number: D205563041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S02/04/17 (X4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-563-041

Location: \_\_\_\_\_

13 09/11/17 (4)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

AD09/04/20 (4)

Job Completion



MC 09-04-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

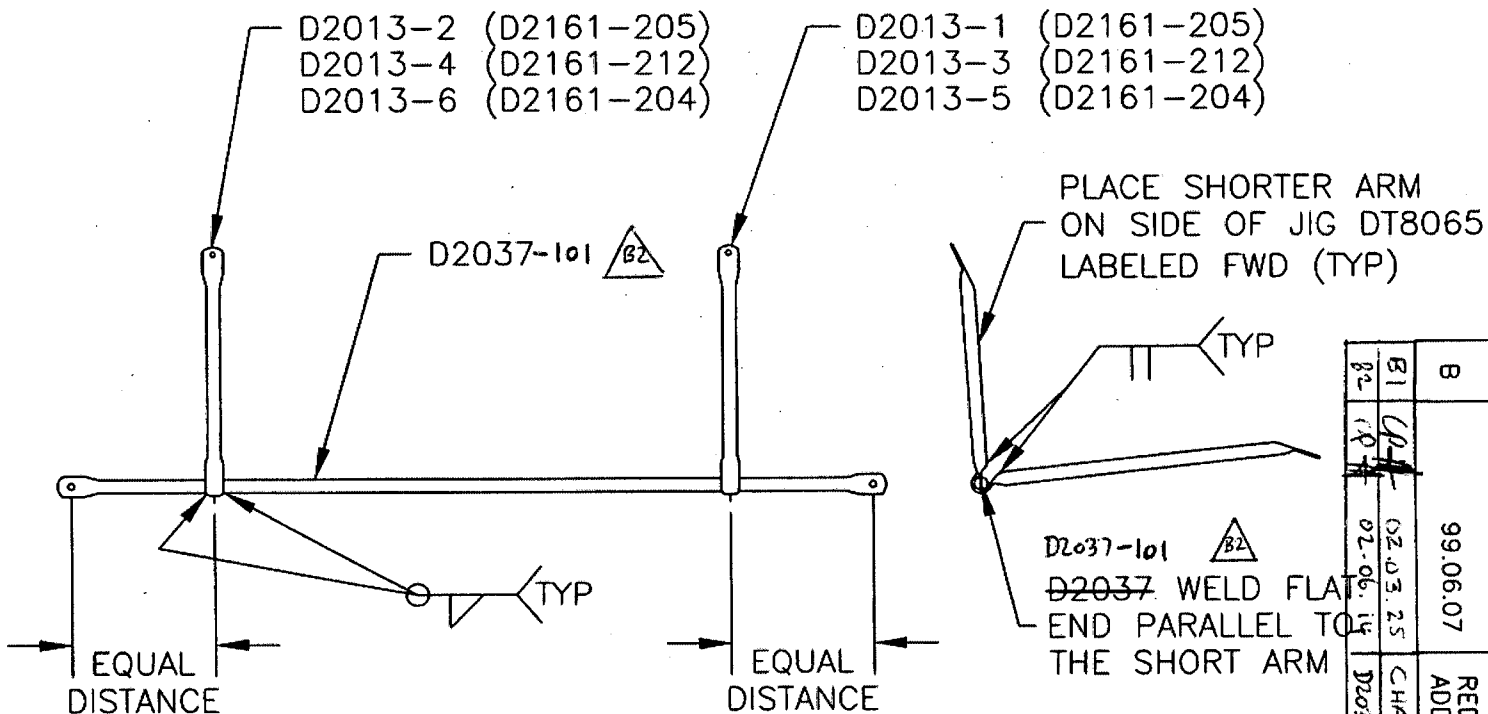
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ALL INFORMATION CONTAINED  
HEREIN IS UNCLASSIFIED  
DATE 04-11-2011 BY 60322 UCBAW

DESIGN	DRAWN BY		DART AEROSPACE LTD	
JB	R.H.		HAMKESBURT, ONTARIO, CANADA	
CHECKED	APPROVED		DRAWING NO.	REV. B
AE	[Signature]		D2161	SHEET 1 OF 1
DATE	TITLE		SCALE	
99.06.07	MIRROR BRACKET		NTS	
A	93.04.29	NEW ISSUE		
B	99.06.07	REDRAWN FOR CLARITY ADDED -204/-205/-212 DESIGNATIONS		
B1	02.03.25	CHANGE FINISH		
82	02.06.14	D2037-101 WTS		

RELEASED  
ME 99-06.10



DETAIL OF D2161-204  
DETAIL OF D2161-205  
DETAIL OF D2161-212

NOTE: WELD ASSEMBLY  
USING JIG DT8065

FINISH: ~~POWDER COAT ASSEMBLY BLACK~~  
~~CRINKLE (4.3.5.3) PER DART QSI 005 4.3~~  
 POWDER COAT BLACK SANDTEX (4.3.5.7) PER  
 DART QSI 005 4.3 18

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 141122

Date: Wednesday, 17/12/2008 10:24:19 AM  
User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 205 DUAL MIRROR ASSEMBLY
Job Number	: 44122		
Estimate Number	: 10149		
P.O. Number	:	Part Number	: D205563041
This Issue	: 17/12/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2161 REV B2
First Issue	: 16/12/2008	Project Number	: N/A
Previous Run	: 41316	Drawing Revision	: B2
		Material	:
Written By	:	Due Date	: 22/12/2008
Checked & Approved By	:	Qty:	4 Um: Each
Comment	: Est Rev:l Removed Manufacturing 05-11-01 JLM		

Additional Product

REFERENCE ONLY

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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C208112122



Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPPD205-563-041 CHG003

2.0	44122A	MIRROR BRACKET
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Comment: Sub-Component MIRROR BRACKET

1 x D2161-205 Batch

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

Job Completion



REFERENCE ONLY